

Перв. примен.

Справ. №

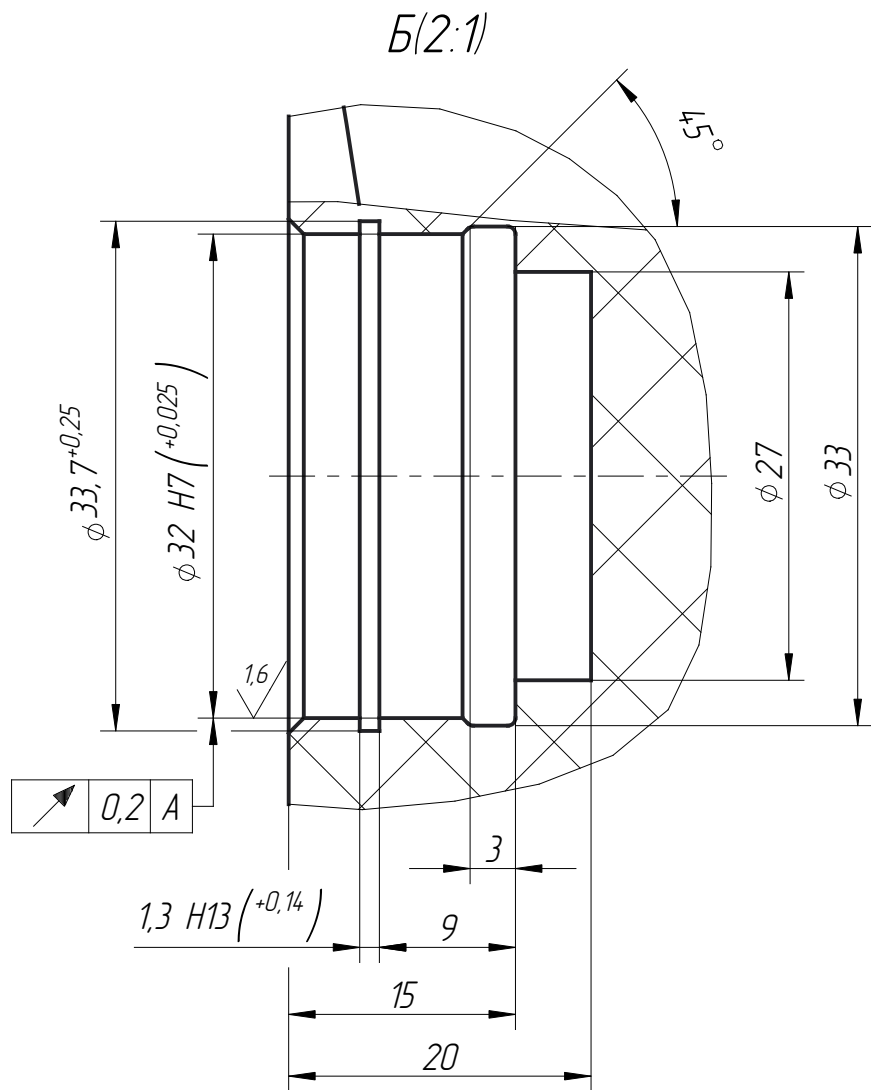
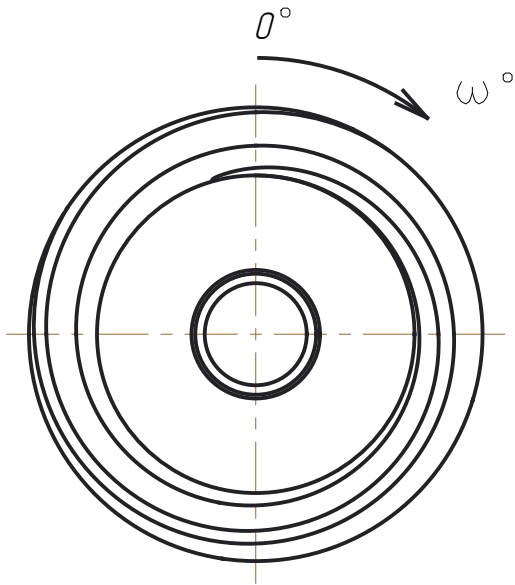
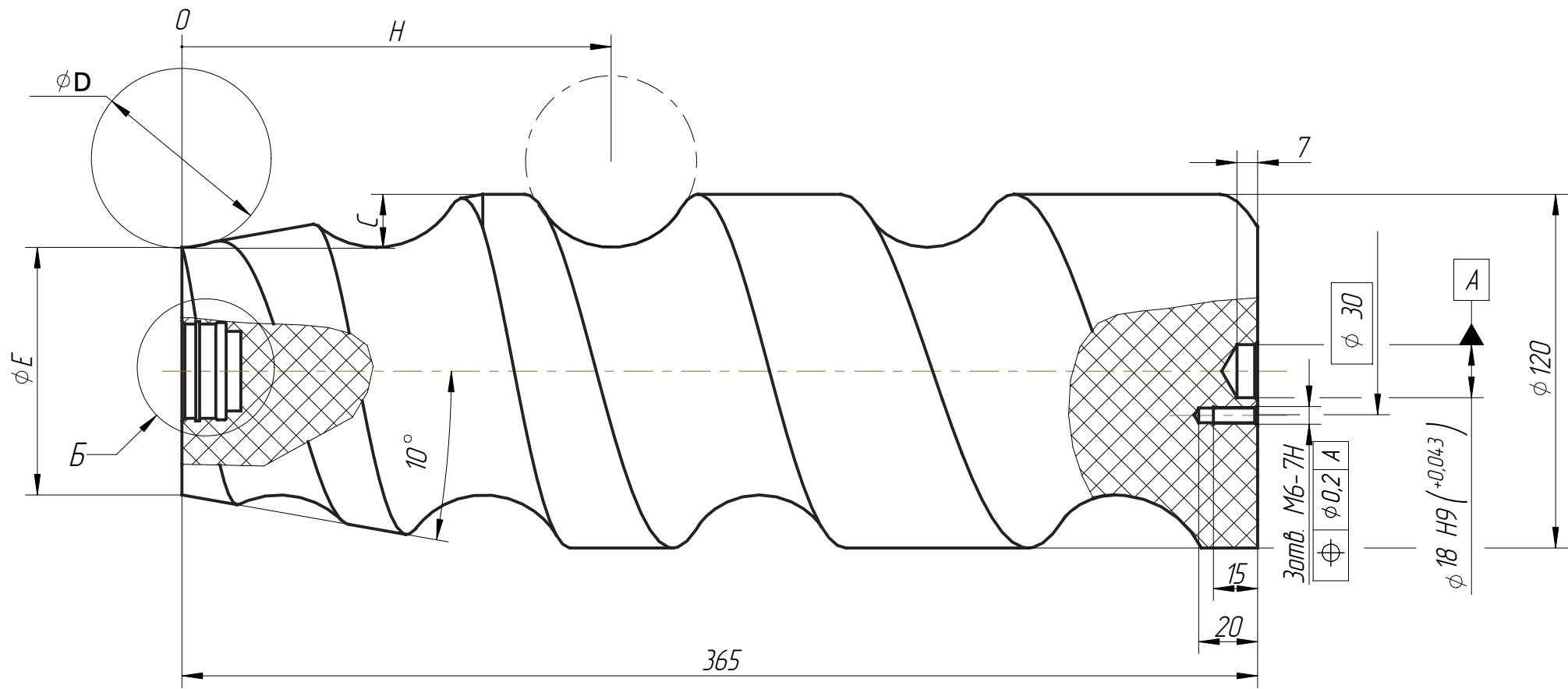
Подп. и дата

Инв. № дубл.

Взам. инв. №

Подп. и дата

Инв. № подл.



Обозначение	C, мм	D, мм	E, мм	Таблица
ИДМУК.06.00.001	18	74	84	Таблица 1
ИДМУК.06.00.001-01	17	70	86	Таблица 2
ИДМУК.06.00.001-02	20	82	80	Таблица 3

1. * Размер для справок
2. Общие допуски - ГОСТ 30893.2 - К
- Общие допуски - ГОСТ 30893.1: H14, h14, ± IT14/2

					ИДМУК.06.00.001				
					Шнек	Лит.		Масса	Масштаб
Изм	Лист	№ докум.	Подпись	Дата				4,3	1:1
Разраб.									
Пров.									
Т.контр.						Лист 1		Листов 4	
					Полиамид ПА6 блочный (черный)				
Н.контр.					марка "Б", сорт 1				
Утв.					ТУ 6-05-988-87				

Инд. № подл.	Подп. и дата	Взам. инд. №	Инд. № дубл.	Подп. и дата

100'00'90"ХҒҒҒҒ

ω, °	H, мм	ω, °	H, мм	ω, °	H, мм	ω, °	H, мм	ω, °	H, мм	ω, °	H, мм	ω, °	H, мм	ω, °	H, мм
0	0	185	38.027	365	75.027	545	113.3	725	157.836	905	210.946	1085	269.919	1265	329.895
5	1.027	190	39.055	370	76.055	550	114.431	730	159.197	910	212.528	1090	271.585	1270	331.561
10	2.055	195	40.083	375	77.083	555	115.567	735	160.565	915	214.115	1095	273.251	1275	333.227
15	3.083	200	41.111	380	78.111	560	116.708	740	161.94	920	215.707	1100	274.917	1280	334.893
20	4.111	205	42.138	385	79.14	565	117.855	745	163.322	925	217.303	1105	276.583	1285	336.559
25	5.138	210	43.166	390	80.17	570	119.007	750	164.71	930	218.903	1110	278.249	1290	338.225
30	6.166	215	44.194	395	81.201	575	120.165	755	166.105	935	220.507	1115	279.915	1295	339.891
35	7.194	220	45.222	400	82.233	580	121.329	760	167.507	940	222.116	1120	281.581	1300	341.557
40	8.222	225	46.25	405	83.266	585	122.498	765	168.916	945	223.728	1125	283.247	1305	343.223
45	9.25	230	47.277	410	84.301	590	123.673	770	170.332	950	225.344	1130	284.913	1310	344.889
50	10.277	235	48.305	415	85.337	595	124.854	775	171.755	955	226.964	1135	286.579	1315	346.555
55	11.305	240	49.333	420	86.375	600	126.041	780	173.184	960	228.587	1140	288.245	1320	348.221
60	12.333	245	50.361	425	87.415	605	127.234	785	174.62	965	230.214	1145	289.911	1325	349.887
65	13.361	250	51.388	430	88.457	610	128.433	790	176.063	970	231.844	1150	291.577	1330	351.553
70	14.388	255	52.416	435	89.501	615	129.638	795	177.512	975	233.477	1155	293.243	1335	353.219
75	15.416	260	53.444	440	90.548	620	130.85	800	178.968	980	235.113	1160	294.909	1340	354.885
80	16.444	265	54.472	445	91.597	625	132.068	805	180.431	985	236.752	1165	296.575	1345	356.551
85	17.472	270	55.5	450	92.649	630	133.293	810	181.9	990	238.394	1170	298.241	1350	358.217
90	18.5	275	56.527	455	93.703	635	134.524	815	183.375	995	240.039	1175	299.907	1355	359.883
95	19.527	280	57.555	460	94.76	640	135.762	820	184.857	1000	241.686	1180	301.573	1360	361.549
100	20.555	285	58.583	465	95.82	645	137.006	825	186.345	1005	243.335	1185	303.239	1365	363.215
105	21.583	290	59.611	470	96.883	650	138.257	830	187.839	1010	244.987	1190	304.905	1370	364.881
110	22.611	295	60.638	475	97.95	655	139.514	835	189.339	1015	246.641	1195	306.571	1375	366.547
115	23.638	300	61.666	480	99.02	660	140.778	840	190.846	1020	248.296	1200	308.237	1380	368.213
120	24.666	305	62.694	485	100.094	665	142.049	845	192.359	1025	249.953	1205	309.903	1385	369.879
125	25.694	310	63.722	490	101.171	670	143.327	850	193.877	1030	251.612	1210	311.569	1390	371.545
130	26.722	315	64.75	495	102.252	675	144.611	855	195.401	1035	253.272	1215	313.235	1395	373.211
135	27.75	320	65.777	500	103.337	680	145.902	860	196.931	1040	254.933	1220	314.901	1400	374.877
140	28.777	325	66.805	505	104.426	685	147.2	865	198.467	1045	256.596	1225	316.567		
145	29.805	330	67.833	510	105.519	690	148.505	870	200.008	1050	258.26	1230	318.233		
150	30.833	335	68.861	515	106.617	695	149.817	875	201.555	1055	259.924	1235	319.899		
155	31.861	340	69.888	520	107.719	700	151.136	880	203.107	1060	261.589	1240	321.565		
160	32.888	345	70.916	525	108.826	705	152.462	885	204.664	1065	263.255	1245	323.231		
165	33.916	350	71.944	530	109.937	710	153.795	890	206.227	1070	264.921	1250	324.897		
170	34.944	355	72.972	535	111.053	715	155.135	895	207.795	1075	266.587	1255	326.563		
175	35.972	360	74	540	112.174	720	156.482	900	209.368	1080	268.253	1260	328.229		
180	37														

Таблица 1

И.И.И. № подл.	Подп. и дата	Взам. инб. №	И.И.И. № дудл.	Подп. и дата

ω, °	H, мм	ω, °	H, мм	ω, °	H, мм	ω, °	H, мм	ω, °	H, мм	ω, °	H, мм	ω, °	H, мм	ω, °	H, мм
0	0	185	35.972	365	70.972	545	107.359	725	150.551	905	203.064	1085	261.949	1265	321.925
5	0.972	190	36.944	370	71.944	550	108.443	730	151.885	910	204.639	1090	263.615	1270	323.591
10	1.944	195	37.916	375	72.916	555	109.533	735	153.227	915	206.219	1095	265.281	1275	325.257
15	2.916	200	38.888	380	73.889	560	110.629	740	154.576	920	207.804	1100	266.947	1280	326.923
20	3.888	205	39.861	385	74.863	565	111.731	745	155.933	925	209.394	1105	268.613	1285	328.589
25	4.861	210	40.833	390	75.838	570	112.839	750	157.297	930	210.989	1110	270.279	1290	330.255
30	5.833	215	41.805	395	76.814	575	113.953	755	158.669	935	212.588	1115	271.945	1295	331.921
35	6.805	220	42.777	400	77.791	580	115.073	760	160.048	940	214.191	1120	273.611	1300	333.587
40	7.777	225	43.75	405	78.769	585	116.199	765	161.435	945	215.799	1125	275.277	1305	335.253
45	8.75	230	44.722	410	79.749	590	117.331	770	162.829	950	217.411	1130	276.943	1310	336.919
50	9.722	235	45.694	415	80.731	595	118.47	775	164.231	955	219.027	1135	278.609	1315	338.585
55	10.694	240	46.666	420	81.715	600	119.615	780	165.64	960	220.647	1140	280.275	1320	340.251
60	11.666	245	47.638	425	82.701	605	120.767	785	167.056	965	222.27	1145	281.941	1325	341.917
65	12.638	250	48.611	430	83.689	610	121.926	790	168.479	970	223.897	1150	283.607	1330	343.583
70	13.611	255	49.583	435	84.679	615	123.091	795	169.91	975	225.527	1155	285.273	1335	345.249
75	14.583	260	50.555	440	85.672	620	124.263	800	171.348	980	227.161	1160	286.939	1340	346.915
80	15.555	265	51.527	445	86.667	625	125.442	805	172.793	985	228.798	1165	288.605	1345	348.581
85	16.527	270	52.5	450	87.665	630	126.628	810	174.245	990	230.438	1170	290.271	1350	350.247
90	17.5	275	53.472	455	88.666	635	127.821	815	175.704	995	232.081	1175	291.937	1355	351.913
95	18.472	280	54.444	460	89.67	640	129.021	820	177.17	1000	233.726	1180	293.603	1360	353.579
100	19.444	285	55.416	465	90.678	645	130.228	825	178.643	1005	235.374	1185	295.269	1365	355.245
105	20.416	290	56.388	470	91.689	650	131.443	830	180.122	1010	237.024	1190	296.935	1370	356.911
110	21.388	295	57.361	475	92.704	655	132.665	835	181.608	1015	238.676	1195	298.601	1375	358.577
115	22.361	300	58.333	480	93.722	660	133.894	840	183.101	1020	240.33	1200	300.267	1380	360.243
120	23.333	305	59.305	485	94.744	665	135.13	845	184.6	1025	241.986	1205	301.933	1385	361.909
125	24.305	310	60.277	490	95.77	670	136.374	850	186.106	1030	243.644	1210	303.599	1390	363.575
130	25.277	315	61.25	495	96.8	675	137.625	855	187.618	1035	245.304	1215	305.265	1395	365.241
135	26.25	320	62.222	500	97.835	680	138.884	860	189.136	1040	246.965	1220	306.931	1400	366.907
140	27.222	325	63.194	505	98.874	685	140.15	865	190.66	1045	248.627	1225	308.597		
145	28.194	330	64.166	510	99.917	690	141.424	870	192.19	1050	250.29	1230	310.263		
150	29.166	335	65.138	515	100.965	695	142.705	875	193.726	1055	251.954	1235	311.929		
155	30.138	340	66.111	520	102.018	700	143.994	880	195.268	1060	253.619	1240	313.595		
160	31.111	345	67.083	525	103.076	705	145.29	885	196.816	1065	255.285	1245	315.261		
165	32.083	350	68.055	530	104.139	710	146.594	890	198.37	1070	256.951	1250	316.927		
170	33.055	355	69.027	535	105.207	715	147.905	895	199.929	1075	258.617	1255	318.593		
175	34.027	360	70	540	106.28	720	149.224	900	201.494	1080	260.283	1260	320.259		
180	35														

Изм.	Лист	№ докум.	Подп.	Дата

ИДМУК.06.00.001

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0	0	185	42.138	365	83.138	545	125.187	725	172.41	905	226.716	1085	285.866	1265	345.842
5	1.138	190	43.277	370	84.277	550	126.411	730	173.824	910	228.313	1090	287.532	1270	347.508
10	2.277	195	44.416	375	85.416	555	127.639	735	175.244	915	229.914	1095	289.198	1275	349.174
15	3.416	200	45.555	380	86.555	560	128.872	740	176.669	920	231.519	1100	290.864	1280	350.84
20	4.555	205	46.694	385	87.695	565	130.109	745	178.1	925	233.127	1105	292.53	1285	352.506
25	5.694	210	47.833	390	88.836	570	131.351	750	179.537	930	234.739	1110	294.196	1290	354.172
30	6.833	215	48.972	395	89.977	575	132.597	755	180.98	935	236.354	1115	295.862	1295	355.838
35	7.972	220	50.111	400	91.119	580	133.848	760	182.428	940	237.973	1120	297.528	1300	357.504
40	9.111	225	51.25	405	92.262	585	135.104	765	183.882	945	239.595	1125	299.194	1305	359.17
45	10.25	230	52.388	410	93.407	590	136.365	770	185.341	950	241.22	1130	300.86	1310	360.836
50	11.388	235	53.527	415	94.553	595	137.63	775	186.806	955	242.848	1135	302.526	1315	362.502
55	12.527	240	54.666	420	95.7	600	138.9	780	188.277	960	244.479	1140	304.192	1320	364.168
60	13.666	245	55.805	425	96.849	605	140.175	785	189.753	965	246.113	1145	305.858	1325	365.834
65	14.805	250	56.944	430	98	610	141.455	790	191.235	970	247.749	1150	307.524	1330	367.5
70	15.944	255	58.083	435	99.152	615	142.741	795	192.722	975	249.388	1155	309.19	1335	369.166
75	17.083	260	59.222	440	100.306	620	144.032	800	194.215	980	251.03	1160	310.856	1340	370.832
80	18.222	265	60.361	445	101.462	625	145.328	805	195.713	985	252.674	1165	312.522	1345	372.498
85	19.361	270	61.5	450	102.62	630	146.629	810	197.216	990	254.32	1170	314.188	1350	374.164
90	20.5	275	62.638	455	103.781	635	147.936	815	198.725	995	255.968	1175	315.854	1355	375.83
95	21.638	280	63.777	460	104.944	640	149.248	820	200.239	1000	257.618	1180	317.52	1360	377.496
100	22.777	285	64.916	465	106.11	645	150.566	825	201.758	1005	259.27	1185	319.186	1365	379.162
105	23.916	290	66.055	470	107.278	650	151.889	830	203.282	1010	260.924	1190	320.852	1370	380.828
110	25.055	295	67.194	475	108.449	655	153.217	835	204.811	1015	262.58	1195	322.518	1375	382.494
115	26.194	300	68.333	480	109.623	660	154.551	840	206.345	1020	264.237	1200	324.184	1380	384.16
120	27.333	305	69.472	485	110.8	665	155.891	845	207.884	1025	265.896	1205	325.85	1385	385.826
125	28.472	310	70.611	490	111.98	670	157.236	850	209.428	1030	267.556	1210	327.516	1390	387.492
130	29.611	315	71.75	495	113.163	675	158.587	855	210.977	1035	269.217	1215	329.182	1395	389.158
135	30.75	320	72.888	500	114.349	680	159.944	860	212.531	1040	270.879	1220	330.848	1400	390.824
140	31.888	325	74.027	505	115.538	685	161.306	865	214.089	1045	272.542	1225	332.514		
145	33.027	330	75.166	510	116.731	690	162.674	870	215.652	1050	274.206	1230	334.18		
150	34.166	335	76.305	515	117.927	695	164.048	875	217.22	1055	275.871	1235	335.846		
155	35.305	340	77.444	520	119.127	700	165.427	880	218.792	1060	277.536	1240	337.512		
160	36.444	345	78.583	525	120.331	705	166.812	885	220.368	1065	279.202	1245	339.178		
165	37.583	350	79.722	530	121.539	710	168.203	890	221.949	1070	280.868	1250	340.844		
170	38.722	355	80.861	535	122.751	715	169.6	895	223.534	1075	282.534	1255	342.51		
175	39.861	360	82	540	123.967	720	171.002	900	225.123	1080	284.2	1260	344.176		
180	41														

Инд. № подл.	Подп. и дата	Взам. инд. №	Инд. № дубл.	Подп. и дата

Изм.	Лист	№ докум.	Подп.	Дата

ИДМУК.06.00.001