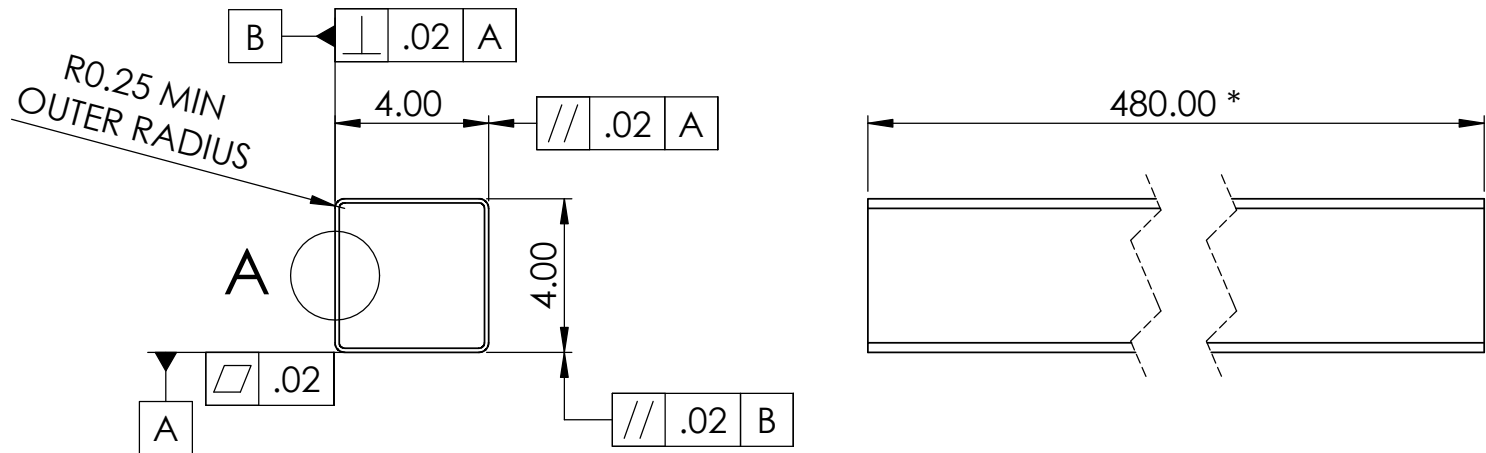
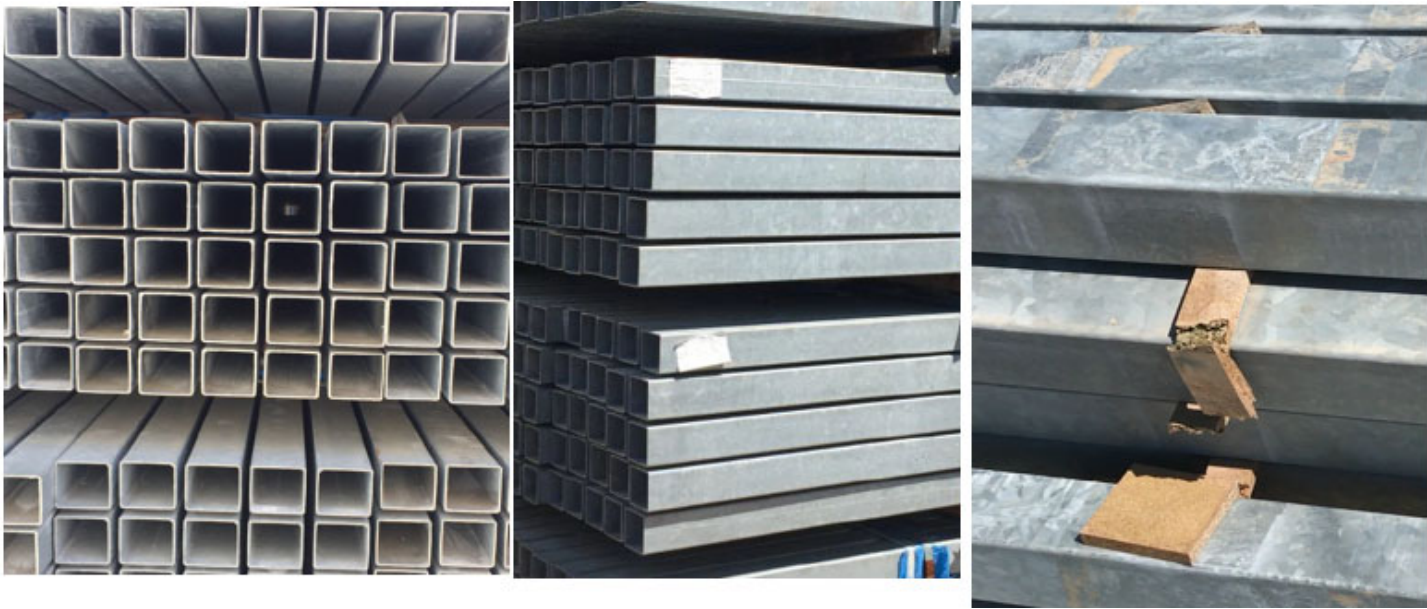


DETAIL A  
SCALE 2 : 5

Shipping Notes:

- 1/4" thick wooden slats must be used in between all tubes to allow air circulation during shipment and storage (as shown to the left)
- As alternate to wooden slats, 1/4" thick nylon rope must be used around all tubes to allow air circulation during shipment and storage
- Wooden slats or nylon rope must be used often enough such that Row Tubes cannot make contact with any other Row Tube along the entire length (every 5 ft or as necessary)



Dimensional Notes:

- Material: big runner 12 Ga and occasionally 10 Ga Typically Grade 50 or 55 min (up to Grade 80 for special orders, but if vendor cannot make Grade 80, please let GCS know prior to accepting blanket or production order)
- G90 Galv Steel with chem treat and acrylic coating, HDG 2.4 mils+, or Gatorshield to prevent white rust
- Weld seam must be properly remetallized over to match G90 or better; Galvalume, ZAM, or other regalvanizing coating that will not allow white rust to form may be used with GCS approval
- **Bow and Camber must be within +/- 0.25 in over 40 ft length**
- **Twist must be within +/- 1/2 degree over 40 ft length**
- **Squareness of corners must be within +/- 1 degree**
- Dimensions with asterisk (\*) will vary per order
- Max length: 50 ft
- Typical lengths: 450" (37.5 ft) for international container shipments, 570" (47.5 ft) for intranational shipments

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|             |         |                                      |                        |                          |              |
|-------------|---------|--------------------------------------|------------------------|--------------------------|--------------|
|             |         | UNLESS OTHERWISE SPECIFIED:          |                        | NAME                     | DATE         |
|             |         | DIMENSIONS ARE IN INCHES             | DRAWN                  |                          |              |
|             |         | TOLERANCES:                          | CHECKED                |                          |              |
|             |         | FRACTIONAL ±1/64                     | ENG APPR.              |                          |              |
|             |         | ANGULAR: MACH ±1 BEND ±1             | MFG APPR.              |                          |              |
|             |         | TWO PLACE DECIMAL ±.02               |                        |                          |              |
|             |         | THREE PLACE DECIMAL ±.005            |                        |                          |              |
|             |         | INTERPRET GEOMETRIC TOLERANCING PER: | Q.A.                   |                          |              |
|             |         | MATERIAL                             | COMMENTS:              |                          |              |
|             |         | See Notes                            |                        |                          |              |
| NEXT ASSY   | USED ON | FINISH                               |                        |                          |              |
| APPLICATION |         | DO NOT SCALE DRAWING                 |                        |                          |              |
|             |         |                                      | TITLE:<br><br>Row Tube |                          |              |
|             |         |                                      | SIZE<br><b>B</b>       | DWG. NO.<br><b>GC365</b> | REV          |
|             |         |                                      | SCALE: 1:200           | WEIGHT:                  | SHEET 1 OF 1 |