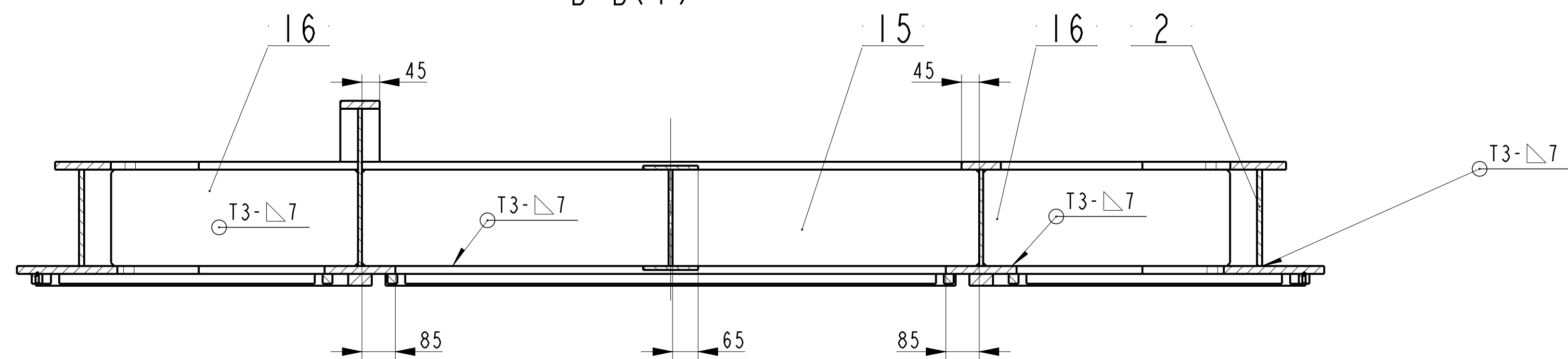


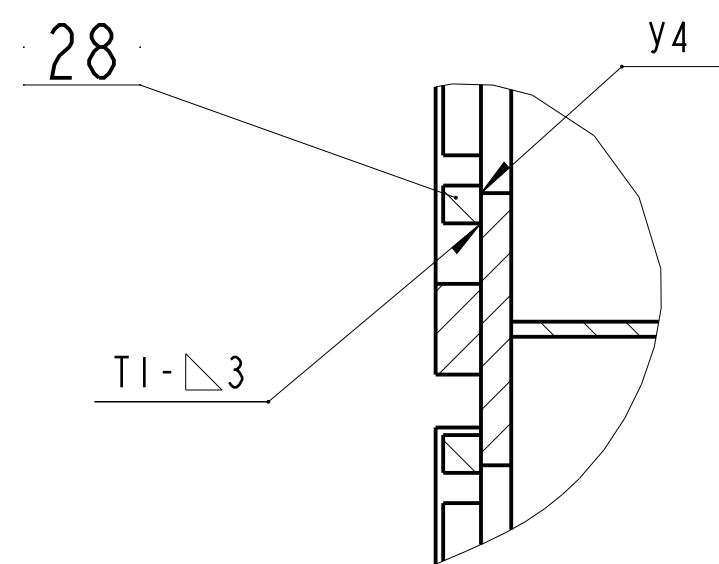
1. \* Размеры для справок.
2. h14, H14, ±IT14/2.
3. Сварка в среде углекислого газа.
4. Швы \*\* по ГОСТ23518-79, остальные по ГОСТ14771-76.
5. Швы \*\*\* зачистить до основного металла.
6. Швы C12 в местах приварки вертикальных стенок, направляющих и планок зачистить до основного металла.
7. Покрытие: грунтовка - один слой; краска УХЛ4 RAL 1016 - два слоя. Резьбовые отверстия и посадочное место  $\varnothing 190$  защитить.

ПК-01.200 СБ					
Часть поворотная					
Сборочный чертеж					
Изм.	Лист	№ докум.	Подпись	Дата	Литер.
Разраб.	Лебедев				2109
Провер.					1:10
Т. контр.					Лист 1
Выпуст.					Листов 3
Н. контр.					
Утв.					

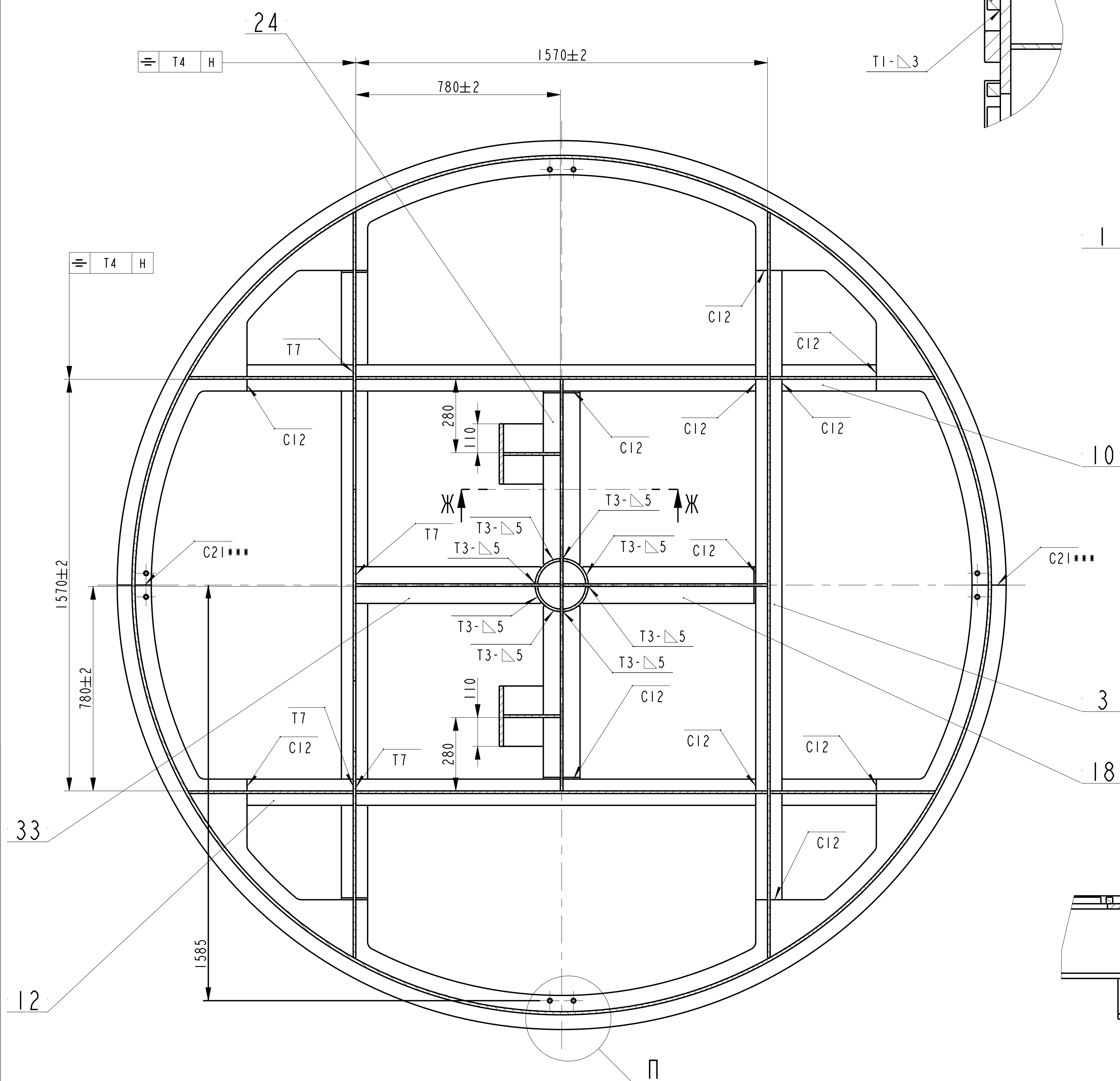
Б-Б(1)



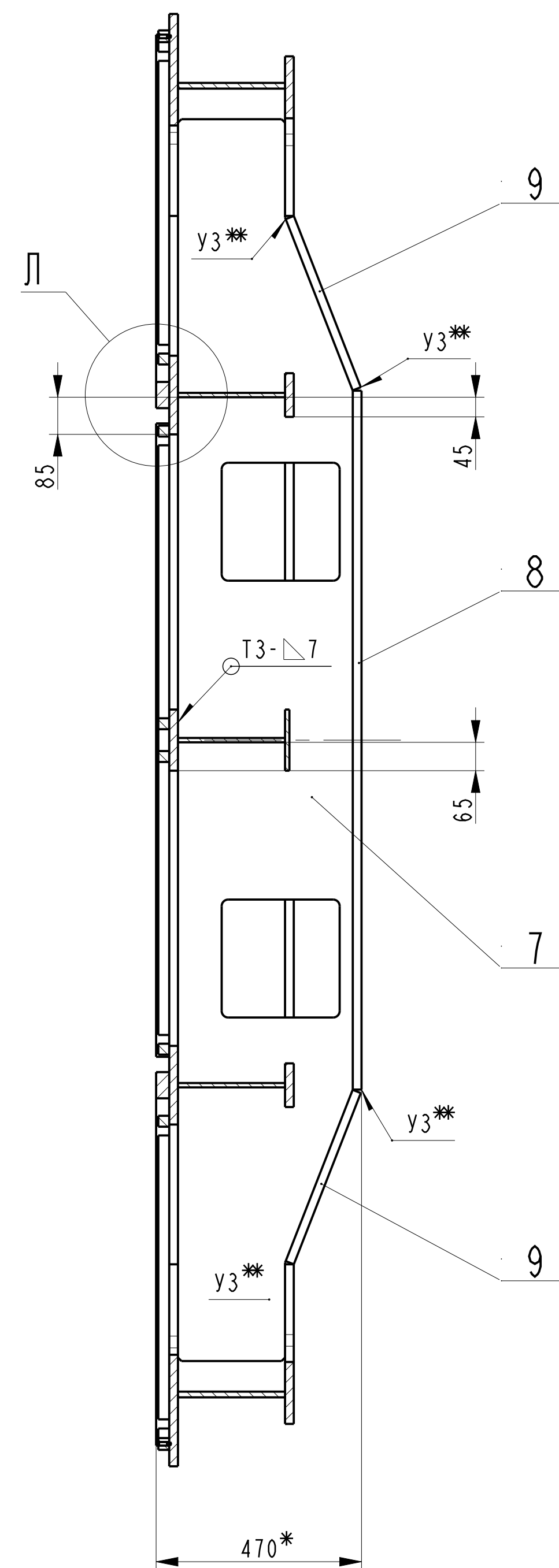
Л(1:5)



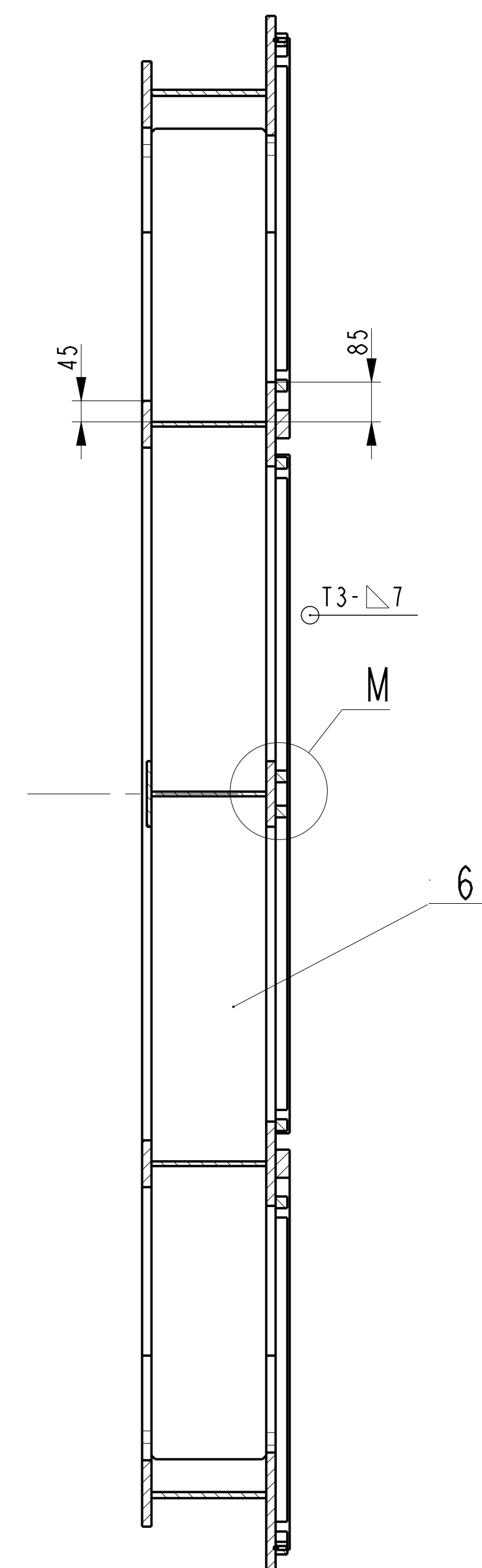
А-А(1)



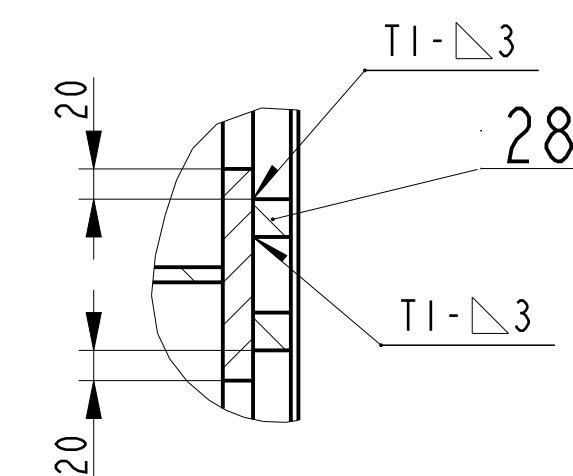
Г-Г(1)



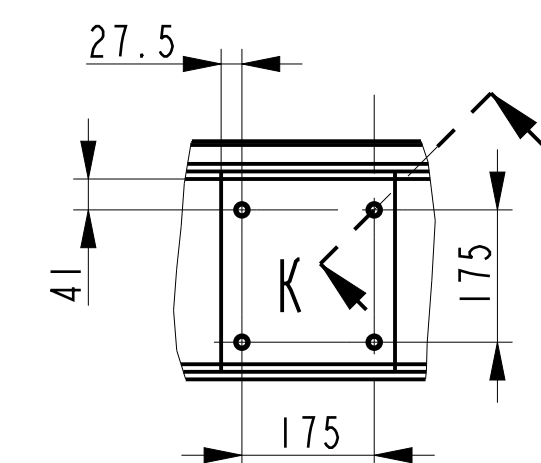
В-В(1)



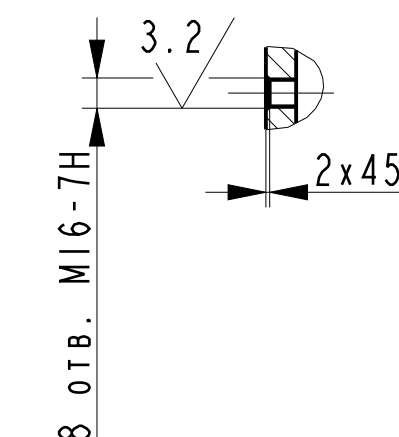
М(1:5)



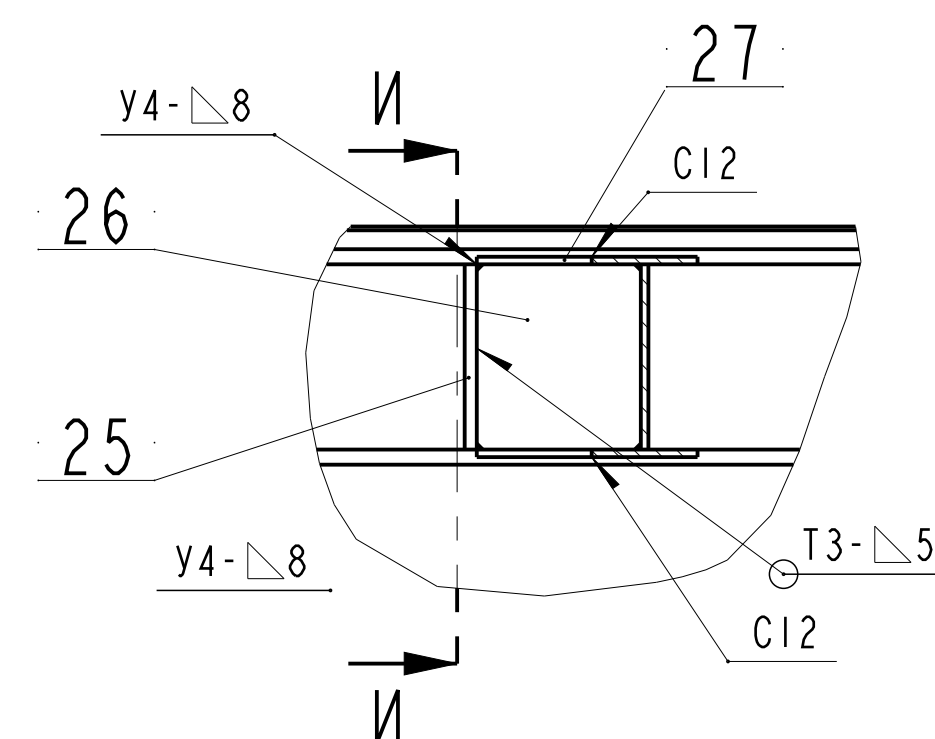
И-И



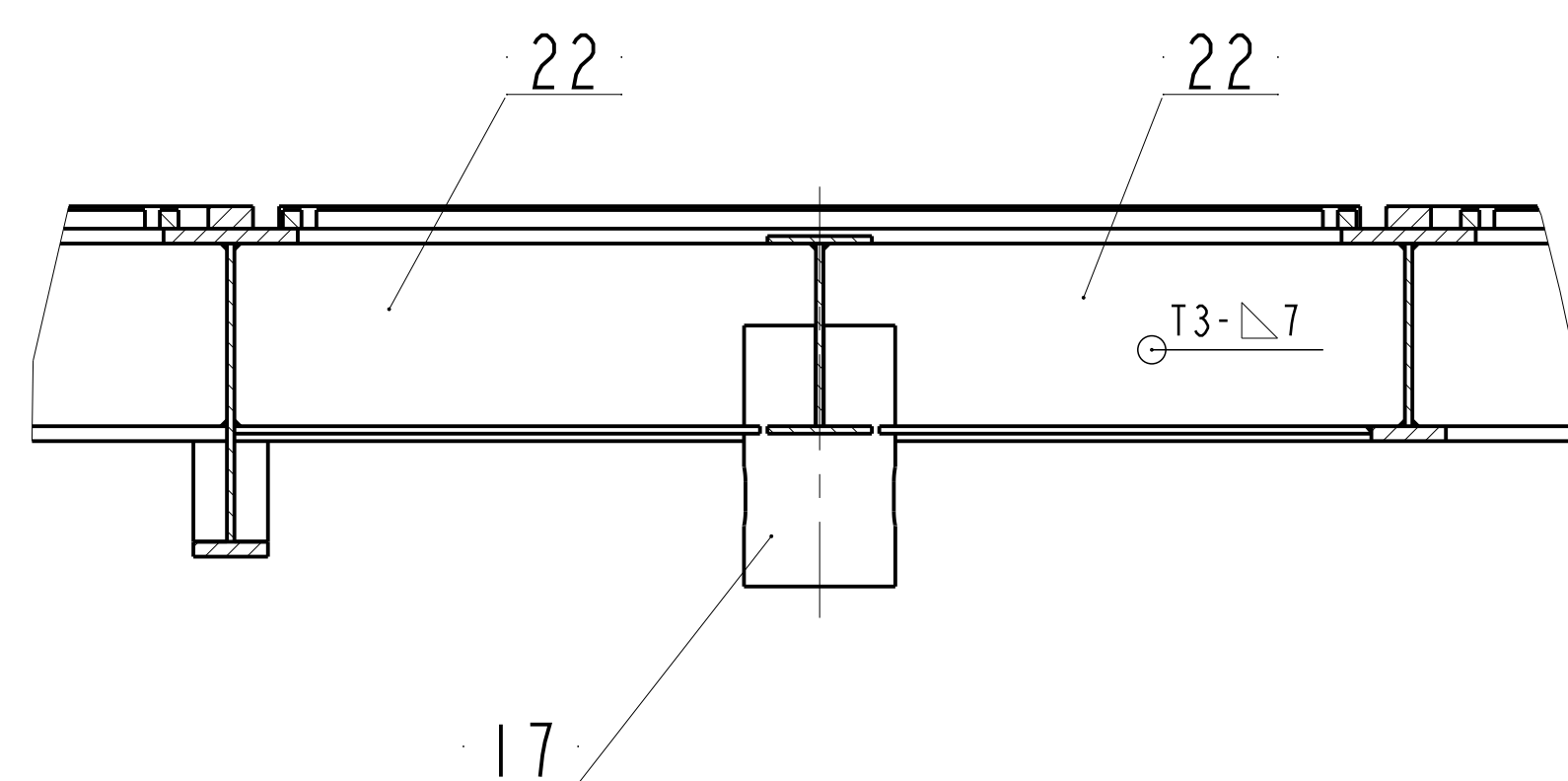
К-К(1:4)



Ж-Ж



Е-Е



8 отв. М16-7Н

3.2

2x45°

Technical drawing of a three-layered beam cross-section. The top and bottom layers are 12.5 units thick, and the middle layer is 75 units thick. The total width is 200 units. The top and bottom layers have 6 holes each, spaced 200 units apart. The middle layer is solid. The total length is 200x6=1200 units.

[illegible]

Technical drawing of a double-row roller chain drive. The diagram shows two sprockets, one with 6 teeth (left) and one with 12 teeth (right), connected by a chain. Dimensions include:

- Total width:  $200 \times 6 = 1200$
- Sprocket pitch diameter: 240
- Center distance: 240
- Sprocket thickness: 75
- Chain link width: 12.5
- Sprocket bore diameter: 50

Technical drawing of a curved structural member, likely a ship's hull section. The drawing shows a curved profile with a central vertical line. Dimensions include a total angle of  $11^\circ + 22^\circ = 33^\circ$  for the right half, a diameter of  $\varnothing 3475$  at the right end, and a total length of  $11 \times 4 = 44^\circ$  for the entire curved section.

Technical drawing of a curved structural element, likely a pipe or duct, showing dimensions and annotations:

- Overall diameter:  $\varnothing 3475$
- Internal diameter:  $\varnothing 3475$
- Length:  $4(1:5)(1)$
- Number of sections: 4 места
- Angles:  $11^\circ$  and  $33^\circ$
- Internal features: Two small rectangular slots and two circular holes.