

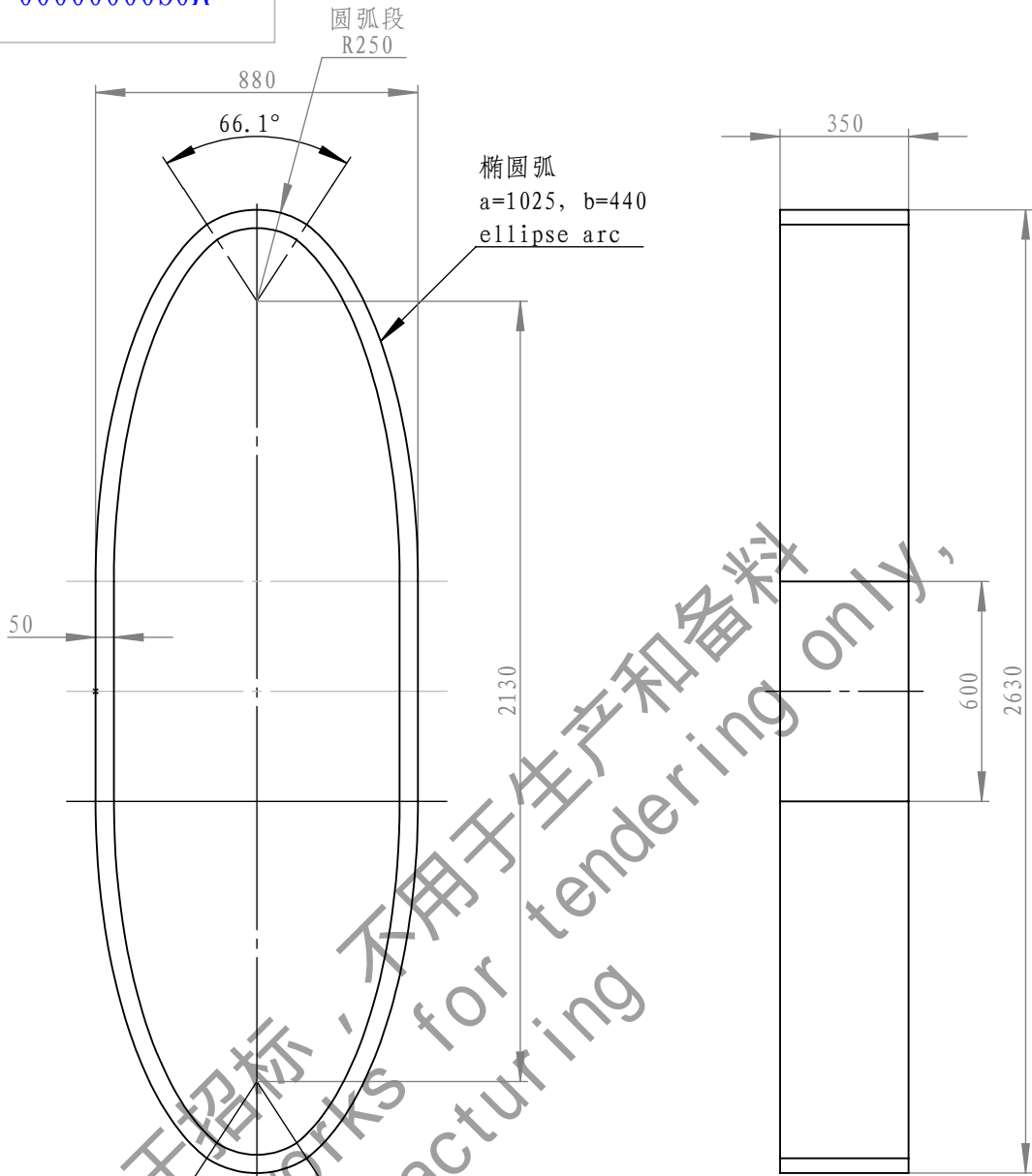
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技术要求 Technical requirements

- 1、门框对接焊缝需与连接筒壁环焊缝错开至少大于100mm;
The tower gate welding should be more than 100mm to the tower sectional girth welding.
- 2、门框方向与筒壁纵焊缝错开90° ;
The tower gate should be >90° to the longitudinal welding joint.
- 3、门框可两端拼焊，两条拼接焊缝应分别位于门框中心两侧附近，且远离椭圆弧两端，焊缝应焊透打磨光滑;
The gate frame could be welt, but the welding joints should be around the central line of the frame, and be kept as far away from the two end points of the ellipse arc, the welding joints should be polished properly.
- 4、防腐涂装按照《塔架技术规范》，与塔筒外壁保持一致。
Anti-corrosive coating should be done in accordance with the "Tower Technical Specification", it is the same as the surface of the tower sections.

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标记	处数	更改文件号	签字	日期	钢板50 Q355NDZ25/Q355NEZ25				门框		
Mark	No.	Document	Signature	Date							
设计			标准化						M0C00000000-16		A
Drawn			Standardized								
校对			工艺		图样标记	重要度	重量	比例			
Checked			Processed		Pattern Mark	Significance	Weight	Scale			
审核			审定								
Approved			Viewd								
日期	2021. 11. 12		批准		Page 1 of 1						
Date			Released								